

DRAWING NO. C2457200XX		REV P	Customer Drawing		REVISION HISTORY			
REV	DESCRIPTION (ECO)			DATE	APPROVED			
N	ADD ISO80369-7 TO NOTES, ECO 8017			05/02/18	AK			
P	UPDATE WELD HEIGHT TO IMPROVE PROCESS CAPABILITY ECO 10600			07/02/20	AK			

LUER BODY SWABABLE
SEE NOTE 5.

STEM SWABABLE
BLUE SILICONE

ULTRASONIC WELD

VIAL ADAPTER (13MM)

1.018
(25.8 mm)

.495 ± .010
(12.5mm)

NOTES:

1. SUFFIX INDICATES MATERIAL:
21 - CLEAR POLYCARBONATE

2. CRITICAL DIMENSIONS ARE CIRCLED AND ARE SUBJECT TO INSPECTION.

3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.

4. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL DIMENSIONS IN MILLIMETERS BELOW.

5. LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). (40 PSI NOMINAL) .
BIOCOMPATABILITY: PASSES ISO 10993, PART 1.
MATERIALS: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP FREE, AND NOT MADE WITH NATURAL RUBBER LATEX.
POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.

QUALITY CRITERIA:

O.D. FLASH: .020 MAX. (0.5mm)

GATE VESTIGE: .020 MAX. (0.5mm)

EMBEDDED PARTICLES, BUBBLES,SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

MOLDED PARTS:
GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA

PROPRIETARY AND CONFIDENTIAL
THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION. ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.

UNLESS OTHERWISE SPECIFIED:
DIMENSIONS ARE IN INCHES
TOLERANCES:
ANGULAR: ± 1°
TWO PLACE DECIMAL ± .01
THREE PLACE DECIMAL ± .005

THIRD ANGLE PROJECTION

DRAWN BY
P.M.

APPROVED BY

MATERIAL
ERROR!Material

FINISH
ERROR!Finish

DATE
4/11/2005

DATE

TITLE
SWABABLE VIAL ADAPTER 13mm

SIZE
B

SCALE
2:1

DRAWING NO.
C2457200XX

SHEET
1 OF 2

HR® Halkey-Roberts®

REV
P

DRAWING NO. C2457200XX		REV P	Customer Drawing		REVISION HISTORY										
REV		DESCRIPTION (ECO)		DATE		APPROVED									
N		ADD ISO80369-7 TO NOTES, ECO 8017		05/02/18		AK									
P		UPDATE WELD HEIGHT TO IMPROVE PROCESS CAPABILITY ECO 10600		07/02/20		AK									
<div>BILL OF MATERIAL:</div> <table><tr><td>SUFFIX</td><td>LUER BODY</td><td>VIAL ADAPTER</td><td>STEM</td></tr><tr><td>21</td><td>CLEAR POLYCARBONATE MAKROLON Rx 451118</td><td>CLEAR POLYCARBONATE MAKROLON Rx 2530 451118</td><td>BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238</td></tr></table>								SUFFIX	LUER BODY	VIAL ADAPTER	STEM	21	CLEAR POLYCARBONATE MAKROLON Rx 451118	CLEAR POLYCARBONATE MAKROLON Rx 2530 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238
SUFFIX	LUER BODY	VIAL ADAPTER	STEM												
21	CLEAR POLYCARBONATE MAKROLON Rx 451118	CLEAR POLYCARBONATE MAKROLON Rx 2530 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238												
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA		UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1° TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION		TITLE SWABABLE VIAL ADAPTER 13mm									
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.		DRAWN BY P.M.		DATE 4/11/2005		HR® Halkey-Roberts®									
		APPROVED BY		DATE		SIZE B									
		MATERIAL				DRAWING NO. C2457200XX									
		FINISH				REV P									
						SCALE 2:1									
						DO NOT SCALE DRAWING									
						SHEET 2 OF 2									