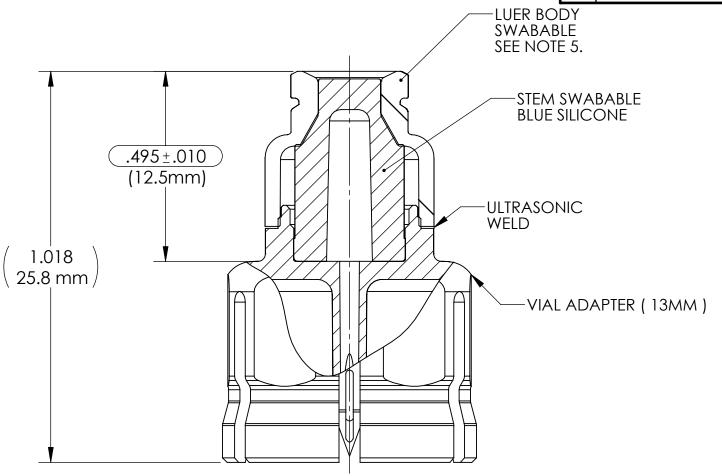
DRAWING NO. **Customer Drawing** Ρ C2457200XX

REVISION HISTORY REV DESCRIPTION (ECO) DATE APPROVED 05/02/18 ADD ISO80369-7 TO NOTES, ECO 8017 ΑK 07/02/20 UPDATE WELD HEIGHT TO IMPROVE PROCESS CAPABILITY ECO 10600 ΑK



NOTES:

- 1. SUFFIX INDICATES MATERIAL:
 - 21 CLEAR POLYCARBONATE
- 2. CRITICAL DIMENSIONS ARE CIRCLED AND ARE SUBJECT TO INSPECTION.
- 3. DIMENSIONS IN PARENTHESES ARE FOR REFERENCE ONLY.
- 4. ALL DIMENSIONS ARE IN INCHES WITH NOMINAL DIMENSIONS IN MILLIMETERS BELOW.
- 5. LUER COMPATIBLE WITH ISO594-2, AND ISO80369-7.

VALVE SPECIFICATION:

BACK PRESSURE: > 30 PSI, REF. (2.1 BAR). (40 PSI NOMINAL). BIOCOMPATABILITY: PASSES ISO 10993, PART 1. MATERIALS: ALL MATERIALS ARE GAMMA RESISTANT, MEET USP CLASS VI; ARE DEHP FREE, AND NOT MADE WITH NATURAL RUBBER LATEX. POTENTIAL STERILIZATION: ETO; AND GAMMA, BASED ON RAW MATERIAL SPECIFICATIONS.

QUALITY CRITERIA:

O.D. FLASH: .020 MAX. (0.5mm)

GATE VESTIGE: .020 MAX. (0.5mm)

EMBEDDED PARTICLES, BUBBLES, SPOTS, STAINS: 0.3mm² MAX. NO MORE THAN 3 PER PART.

	DRAWN BY	DRAWN BY P.M. DATE 4/11/2005			-	Halkey-Roberts®			. @	
	APPROVED BY			DATE] H	R®	Halke	ev-Ro	ber	ts®
	MATERIAL	ERROR!:Material			TITLE					
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH	ERROR!	:Finish		S	WAB/	ABLE VIAL	_ ADAPT	<u>ER 13m</u>	1m
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE DIMENSIONS ARE IN I TOLERANCES:		THIRD AND	SLE PROJECTION	В	DRAWING N		7200XX	(PEV
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.	ANGULAR: ± 1° TWO PLACE DECIMA THREE PLACE DECII				SCALE 2:1	DO N	NOT SCALE D	RAWING	SHEET 1 O)F 2

DRAWING NO.	REV	Customer Drawing		REVISION HISTORY					
C2457200XX	Ρ	Customer Drawing	REV	DESCRIPTION (ECO)	DATE	APPROVED			
			N	ADD ISO80369-7 TO NOTES, ECO 8017	05/02/18	AK			
			Р	UPDATE WELD HEIGHT TO IMPROVE PROCESS CAPABILITY ECO 10600	07/02/20	AK			

BILL OF MATERIAL:

SUFFIX	LUER BODY	VIAL ADAPTER	STEM
21	CLEAR POLYCARBONATE MAKROLON Rx 451118	CLEAR POLYCARBONATE MAKROLON Rx 2530 451118	BLUE SILICONE 40 DUROMETER WACKER LR3003/40 DT COLOR, K75238

	DRAWN BY	P.M.	DATE 4/11/2005					
	APPROVED BY		DATE] 	IR®	Halkey-Ro	bert	:S® I
	MATERIAL			TITI E				
MOLDED PARTS: GATES, PARTING LINES, AND FLASH PER QUALITY CRITERIA	FINISH					BLE VIAL ADAPT		
PROPRIETARY AND CONFIDENTIAL THE INFORMATION CONTAINED IN THIS DRAWING IS SOLE PROPERTY	UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES TOLERANCES: ANGULAR: ± 1* TWO PLACE DECIMAL ± .01 THREE PLACE DECIMAL ± .005		THIRD ANGLE PROJECTION	В	DRAWING NO.	C2457200X	X	P
OF HALKEY-ROBERTS CORPORATION ST. PETERSBURG, FL. ANY REPRODUCTION IN PART OR AS A WHOLE WITHOUT THE WRITTEN PERMISSION OF HALKEY-ROBERTS CORPORATION IS PROHIBITED.				SCALE 2:1	DO NO	OT SCALE DRAWING	SHEET 2 OF	F 2